

QUESTIONS ANSWERED



Dear Half-Mast,

We have a couple of questions on the MK 19 we hope you can help us with:

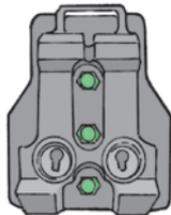
- The 2005 edition of the MK 19's TM 9-1010-230-23&P had a table with the minimum and maximum lengths of the bolt and back plate assembly springs. But the 2012 edition doesn't mention spring lengths. Is it no longer necessary to measure springs?



- Steps 21 and 26 in the new TM's WP 0026-8 say to loosen the nylon set screws for the bolt assembly but not to discard them. But Step 33 in WP 0026-10 says to remove the set screws and discard them. Which is right?

Mr. C.D.

If you remove nylon set screws from bolt, you must replace them



Dear Sir,

Good questions!

Because too many good springs were being discarded, the Army did away with the spring measurements. As long as springs meet the inspection criteria of fit, form and function, they are good to go. You don't need to measure them.

As far as the nylon set screws for the bolt assembly, they should always be discarded and replaced when removed. This will be corrected in the next change to the TM.

Half-Mast