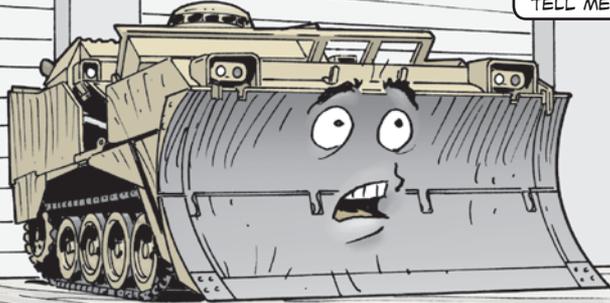


# THE RIGHT STEP MATTERS!

IT'S NOT A GOOD IDEA TO USE MY TRACK WHEN CLIMBING UP!

NOW YOU TELL ME!



MECHANICS, PUTTING YOUR BEST FOOT FORWARD IS SOMETHING TO KEEP IN MIND WHEN DECIDING WHERE TO STEP WHEN WORKING ON AN M9 ACE.

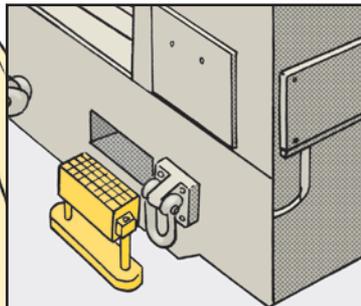
IT CAN SAVE YOU A LOT OF FRUSTRATION AND PAIN AND YOUR UNIT A BUNCH OF MONEY!

## Use the Rear Step

USE **ONLY** THE STEP AT THE REAR OF THE ACE TO CLIMB IN AND OUT OF THE VEHICLE, INCLUDING THE BOWL.

**DON'T** USE THE TRACK AS A LADDER TO GET INTO THE BOWL.

IF THE VEHICLE'S HYDRAULICS SETTLE, YOUR FOOT CAN GET **CRUSHED** BETWEEN THE TRACK AND FRONT TRACK GUARD (FLORIDA PLATE).



Use step at rear of ACE to climb in and out of vehicle—including bowl

## Starter Master Relay

THE EARTHMOVER'S STARTER MASTER RELAY DOES A GREAT JOB—UNLESS YOU DECIDE TO USE IT AS A PLACE TO REST YOUR SIZE 12s.

WHEN PULLING OUT THE VEHICLE'S FLOORBOARDS FOR CLEANING, SOME MECHANICS STEP ON THE RELAY'S PROTECTIVE BOX.

IT DOESN'T TAKE MUCH WEIGHT TO BREAK THE BOX'S MOUNTING BRACKET. THAT SHORTS OUT THE STARTER MASTER RELAY AND THE ACE WON'T START!

SO KEEP YOUR BOOTS OFF THE RELAY'S PROTECTIVE BOX.

HEY! WATCH WHERE YOU'RE STEPPIN', FELLA!



## Exhaust Hose

REMEMBER TO STAY OFF THE EXHAUST HOSE INSIDE THE ENGINE COMPARTMENT.

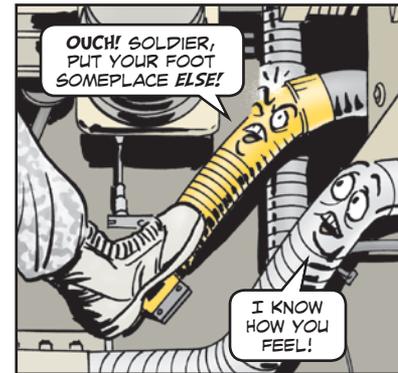
THE HOSE MAY LOOK LIKE A CONVENIENT FOOTREST WHILE YOU'RE WORKING ON THE ENGINE, BUT YOUR WEIGHT BREAKS THE HOSE CLAMPS.

OUCH! SOLDIER, PUT YOUR FOOT SOMEPLACE ELSE!

A BUSTED CLAMP MEANS EXHAUST GAS VENTS DIRECTLY ONTO THE BATTERIES AND COOKS 'EM.

ENGINE EXHAUST CAN ALSO SEEP INSIDE THE VEHICLE. THAT'S NOT GOOD FOR YOUR HEALTH!

I KNOW HOW YOU FEEL!



REPLACE A BROKEN CLAMP WITH NSN 5340-01-183-6863.

SO EYEBALL THE EXHAUST CLAMPS, SNUG UP THE HOSE AND TIGHTEN ANY LOOSE CLAMPS.