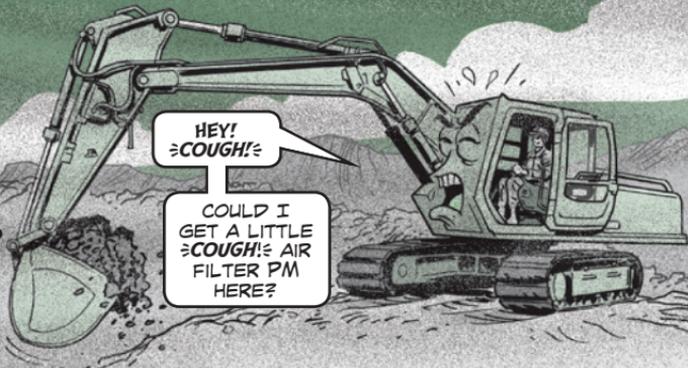


HYEX...

KEEP THOSE FILTERS GOOD 'N' CLEAN!



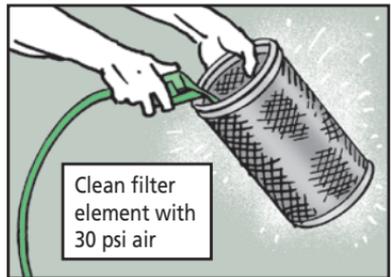
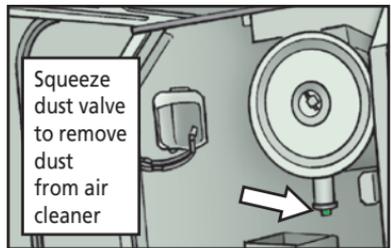
Clean air filters are important for all vehicles. And the HYEX is no exception!

A vehicle's engine will run rough or not at all if its filters are clogged. A dirty filter steals power and forces the excavator to struggle with any load in the backhoe.

Operators, it's a good idea to squeeze the dirt out of the dust cap on the bottom of the air canister every day. That's especially true if you're in a dusty or sandy area. That gets rid of the dirt from the canister, but not from the primary or secondary air filters.

Tap the primary filter with the heel of your hand to loosen dirt. Then give it a shake and tap some more. That'll knock some of the junk out of the filter and allow you to keep operating until you can replace the filter or clean it with low-pressure air (30 psi).

Never bang the filter on a rock or hard surface. You'll just dent it and ruin the seal.



DO NOT CLEAN THE SECONDARY FILTER.

IT GETS REPLACED...

- if it's visibly dirty.
- if the primary filter is damaged and needs to be replaced.
- after 1,000 hours of operation or annually, whichever comes first.

Keep a close eye on the air cleaner indicator on the operator's station inside the cab. When the indicator's light turns red, stop and clean the primary filter.

It's a good idea to read up on how the canister and air filters fit together. That means you'll want to take a look at Pages 2-6, 11-5, 14-9 and 14-10 of TM 5-3805-280-10 (Feb 00).