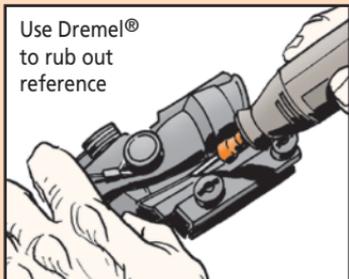


HERE'S
HOW TO
DO THE
JOB...



1. Use a 1/8-in end mill bit in the Dremel®.
2. Hold the sight housing securely in a horizontal position with one hand. Brace your hand against a stable surface. Do not use a vise. That can damage the sight.
3. Align the bit's tip with the text to be removed. Use short, light passes to remove the reference.
4. Blow off any debris and make sure the reference is completely gone.
5. Use the black paint pen to paint over the exposed surface. Make sure the paint is thick enough to cover any silver areas.
6. Let the paint dry.

Use Dremel®
to rub out
reference



ACOG 4X32

Paint over silver areas with paint pen

WHEN YOU'RE
FINISHED,
FORWARD THIS
INFORMATION
TO TACOM
AND YOUR
TACOM LAR...

- Serial numbers and NSNs of sights altered
- Your unit and location
- TACOM LAR action officer if one is attached to your unit
- Date of completion

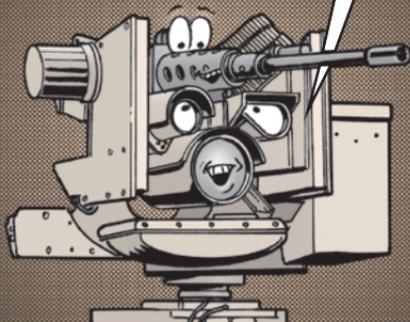
Send this information to either Chad Mcdowell, DSN 786-1354, (586) 282-1354, email: chad.m.mcdowell.civ@mail.mil or Steve Collins, DSN 786-1356, (586) 282-1356, email: steven.a.collins1.civ@mail.mil



CROWS II...

M2A1 MACHINE GUN
REPORTING FOR DUTY!

WELCOME! HOPE YOU
DON'T MIND IF I KEEP
THE OLD M2'S GAGE.
I NEED IT FOR MY
SOLENOID TIMING!



M2 Timing Gage Still Needed

When units receive the new M2A1 machine gun, the armorer will be issued a new wear limit timing gage, NSN 5220-01-580-6602, to replace the old M2 timing and headspacing gages.

But if the M2A1 is to be used with CROW II, units will need to keep the old M2 gages, NSN 5220-00-535-1217, to perform the electronic timing for the CROWS II solenoid. Use the FIRE/NO FIRE portion of the old timing gage for the electronic timing. But do not use the M2 headspace gage on the M2A1. The M2A1 and M2 headspace gages are completely different.