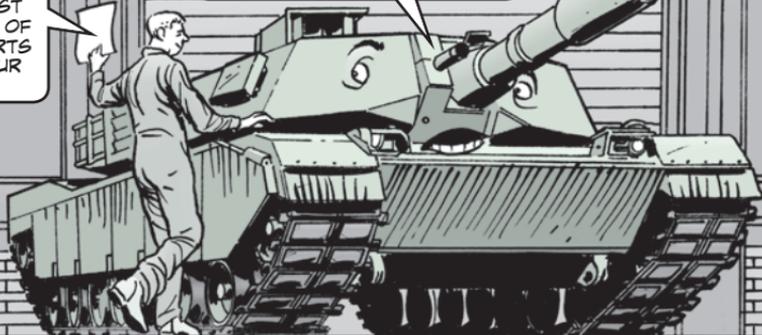


M1A1
Tank...

Ball Bearing Race Ring Changes

HEY, **GOOD NEWS!** I JUST GOT A COPY OF THE NEW PARTS TM FOR YOUR TURRET!

YEAH, BUT THERE ARE A FEW CHANGES YOU NEED TO KNOW ABOUT **FIRST!**

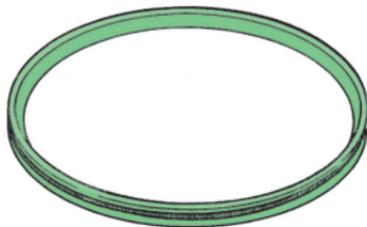


The new revision to TM 9-2350-264-24P-2 (May 11) was published with some missing artwork and parts list info for the ball bearing race ring assembly on your M1A1 tank.

Until the TM is revised, make the following changes:

1. Make a copy of the NBC seal listed as Item 7 of Fig 29 in TM 9-2350-264-24P-2 (Apr 03 w/Ch 6). This is the old, superseded TM.
2. Tape or paste the NBC seal to one side of the artwork in Fig 28 (WP 0029-1) of the May 11 TM.
3. On the parts list page of the new TM's Fig 28 (WP 0029-3), change the first letter of the SMR code for Item 7 from a **P** to an **X**. Then strike a line through the NSN, ~~1015-01-198-2039~~.
4. At the bottom of the parts list page for Fig 28 (WP 0029-3), add the following info for columns 2-7:

Add this seal to artwork in Fig 28 of new TM



(2)	(3)	(4)	(5)	(6)	(7)
PAFZZ	5330-01-230-1689	19200	12344522	Seal Assembly	1
PAFDD	1015-01-580-4674	19200	13023852	Race and Seal Assy	1

The race and seal assembly, NSN 1015-01-580-4674, is a new item of supply which includes the seal assembly, NSN 5330-01-230-1689, and ball bearing race assembly, NSN 1015-01-198-2039. Although the ball bearing race assembly has an NSN, it can no longer be ordered. Its SMR code has changed to XAFDD (see Step 3), which means you must order the next higher assembly.