

DON'T FORGET THE LOCTITE



Dear Editor,

In PS 671, you gave instructions on Page 21 for installing the rail kit. But I think you left out an important step:

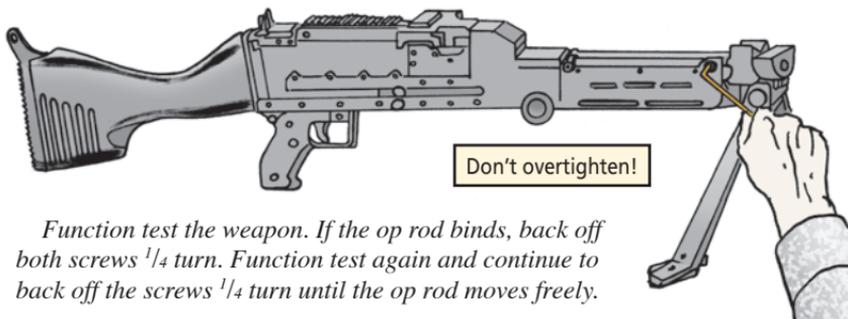
Before installing the two long screws, you should first clean off any grease on the screws and then apply a drop of Loctite 246, NSN 8030-01-499-3589, on their threads. That will help the screws stay tight.

Mr. G.B.

Weapons Inspector
Ft Leonard Wood, MO

Editor's note: Good point, Sir. For those that missed the article, here's the scoop:

Over-tightening the rail kit screws can cause the op rod to bind in the gas tube. After you clean the screws and put Loctite on their threads, install them and tighten them with your fingers. Then use a $5/32$ -in hex wrench to tighten the front screw no more than three complete turns. Tighten the rear screw $1/4$ turn.



Function test the weapon. If the op rod binds, back off both screws $1/4$ turn. Function test again and continue to back off the screws $1/4$ turn until the op rod moves freely.