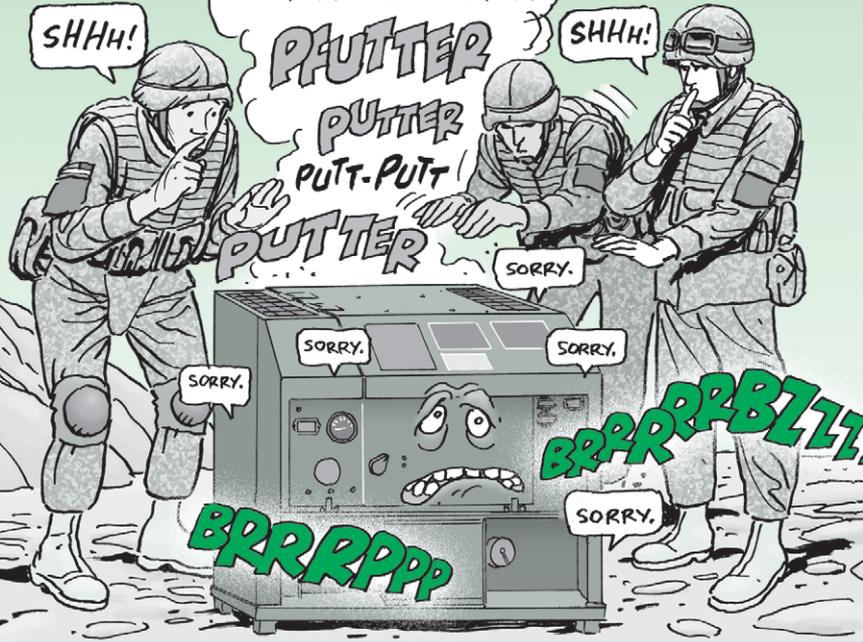


# REPLACE THE MUFFLER HARDWARE



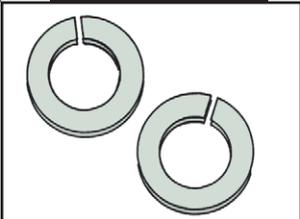
IN THE PAST, OUR ADVICE WAS TO CHECK THE MOUNTING HARDWARE OFTEN AND TIGHTEN AS NECESSARY.

OUR ADVICE DID NOT SOLVE THE PROBLEM.



SO, WE HAVE **NEW** ADVICE. USE **STRONGER** MUFFLER-MOUNTING HARDWARE!

Don't reuse the lock washers. Get new ones with NSN 5310-01-476-9079.



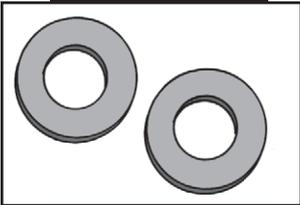
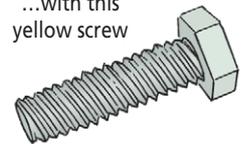
Replace the current muffler bracket mounting cap screws—M6, 8.8—with cap screws—M6, 10.9—NSN 5305-01-303-5631.

Replace this black screw...



Add two new flat washers, NSN 5310-01-566-5242, to each cap screw. These washers are black and thicker than the old yellow washers

...with this yellow screw

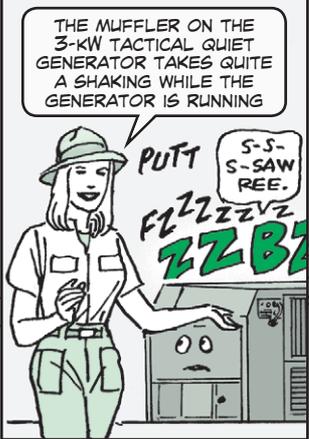


It could be that this job has already been done on your generator. Check the top of the cap screws. If the top has a raised W.T 10.9 and is yellow, you're good. If it has a raised FS 8.8 and is black, you're bad. Replace the hardware!

Look for these raised letters

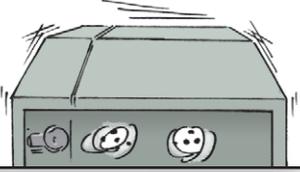


Black and raised? Replace them



THE MUFFLER ON THE 3-KW TACTICAL QUIET GENERATOR TAKES QUITE A SHAKING WHILE THE GENERATOR IS RUNNING

THIS VIBRATION LOOSENS THE MOUNTING HARDWARE AND LEADS TO CRACKS IN THE EXHAUST PIPE.



A CRACK IN THE PIPE OR MUFFLER CAN LEAD TO EXHAUST SYSTEM FAILURE, WHICH MEANS MORE SMOKE AND NOISE.

IT CAN ALSO LEAD TO GENERATOR SET DAMAGE OR FAILURE!

