

SURE SEAR SAFETY



IF THE SEAR BECOMES TOO WORN ON YOUR M240-SERIES MACHINE GUN, THE M240 COULD FIRE WHEN YOU DON'T WANT IT TO.

THAT COULD HURT YOUR POPULARITY IN YOUR UNIT.



It's easy enough to tell if the sear is still up to the job. After clearing your M240, move the safety to F (fire) and pull the cocking handle completely to the rear to lock back the bolt. Then return the cocking handle to the forward locked position. Place the safety in the S (safe) position and depress the trigger. Nothing should happen.

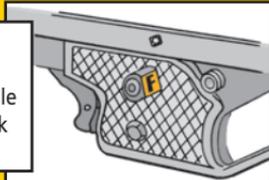
Next move the safety to F and hold the cocking handle to the rear while you fully depress the trigger. Then ease the bolt forward until it locks. You should not be able to move the safety to S.

If your M240 flunks this test, it shouldn't be fired. Tell your armorer. He needs to check it out.

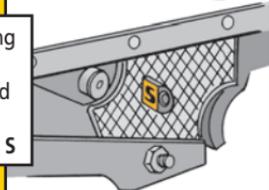
The reason sears wear out fast is because gunners don't pull the trigger fully to the rear when firing and don't release the trigger fully when they've finished firing. So remember to pull the trigger completely back to keep the sear healthy.

Another good health tip for the sear is to store your M240 with the safety on F and the bolt locked forward.

Place safety on F and pull cocking handle to rear to lock back bolt



Return cocking handle to forward locked position and put safety on S



When you depress trigger, nothing should happen