

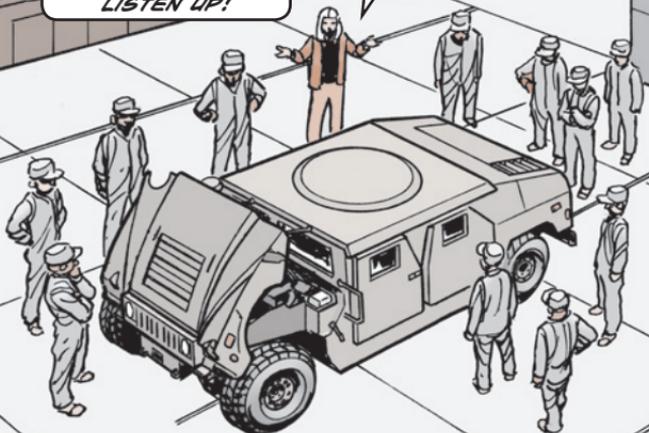
CAPSCREW TORQUE FOR SHEPPARD STEERING GEAR

IF YOUR M1151A1, M1152A1, OR M1165A1 UP-ARMORED HMMWV HAS SERIAL NUMBER 246890 OR HIGHER, LISTEN UP!

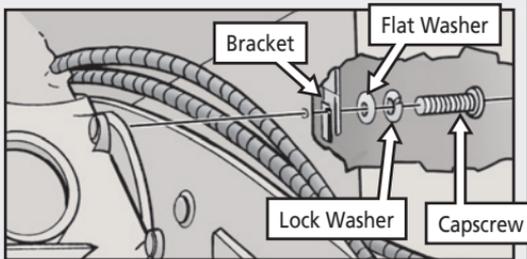
YOU WON'T FIND THE TORQUE VALUES FOR THE SHEPPARD STEERING GEAR CAPSCREWS IN TM 9-2320-387-24-2 YET.



SO KEEP READING TO GET THOSE LIMITS.



Before you torque, apply sealing compound to the threads of the three capscrews. Then install the steering gear onto the frame using the bracket, three flat washers, three lock washers, and the three capscrews that you just put sealing compound on. Next, tighten to 160-195 lb-ft.



AND IF YOU NEED TO REPLACE ANY MISSING HARDWARE, USE THIS TABLE TO ORDER THE CORRECT ITEMS AND QUANTITIES NEEDED...

Item	CAGE	NSN	QTY
Sealing compound	05972	8030-00-148-9833	1
Screw, cap, hexhead	80204	5305-00-726-2567	3
Washer, flat	24617	5310-01-151-7347	3
Washer, lock	80205	5310-00-937-0453	3

