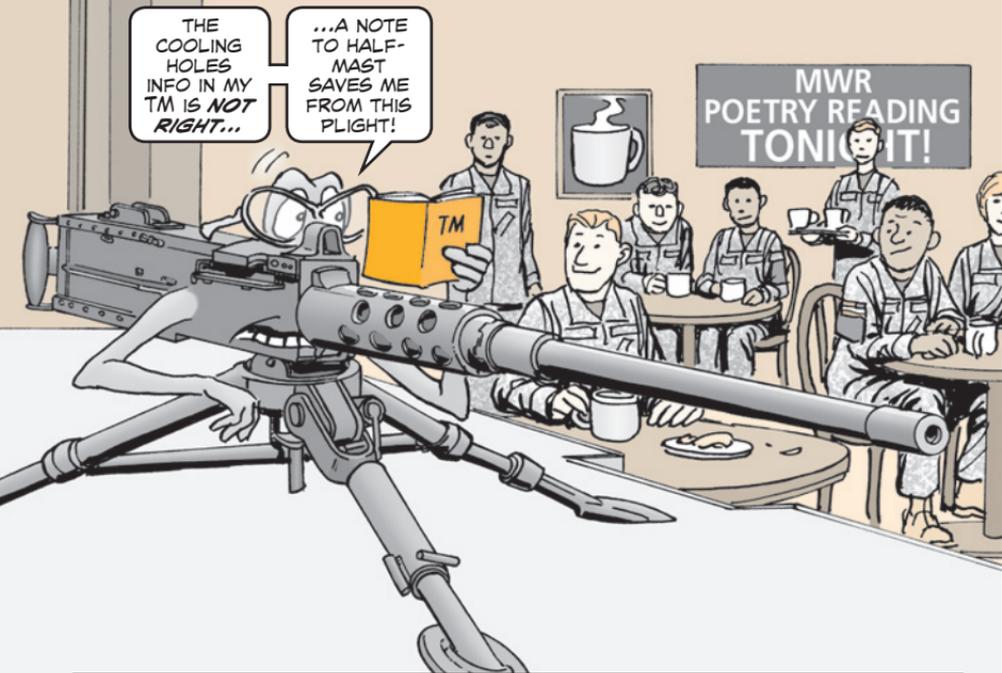


WHAT IS COOLING HOLE STANDARD?

THE COOLING HOLES INFO IN MY TM IS **NOT RIGHT...**

...A NOTE TO HALF-MAST SAVES ME FROM THIS PLIGHT!



Dear Half-Mast,

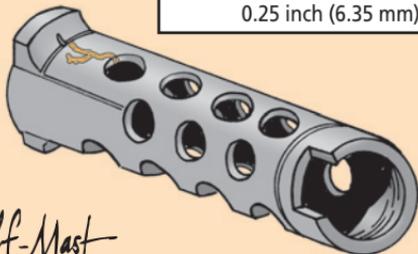
TB 9-1000-247-34 says that cracks up to 1/4 inch long are permitted at cooling holes, but Step 3 on WP 0020 00 in TM 9-1005-213-23&P says "Cracks up to 0.025 inch (0.635 mm) maximum in length are permitted at holes". That's quite a difference. What's right?

CW3 W.C.O.

Dear Chief W.C.O.,

Step 3 in the TM should read 0.250 inch (6.350 mm), so make a note in your TMs until this is corrected. The rest of Step 3 is correct: "No more than four cracks allowed per support. No more than two cracks allowed in succession in any direction. Original surface imperfections are permitted."

Cracks can't be longer than 0.25 inch (6.35 mm)



Half-Mast