

QUARTERLY INSPECTION FINE TUNED

I CAN'T TELL FROM THIS IF IT'S OK IF YOUR TOP PLATE MOVES.

WE BETTER FIND OUT.

IT MIGHT BE DANGEROUS TO FIRE ME!



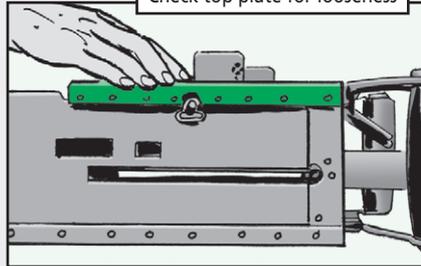
The M2 machine gun's quarterly inspection criteria in TM 9-1005-213-23&P are a little cloudy about what's OK and not OK.

To clear up confusion, TACOM-RI is adding these steps to the quarterly inspection of the receiver that begins in WP 0010 on Page 00-23.

Disassemble the M2 and remove the back plate, barrel, barrel extension, buffer recoil mechanism, bolt and drive rod spring.

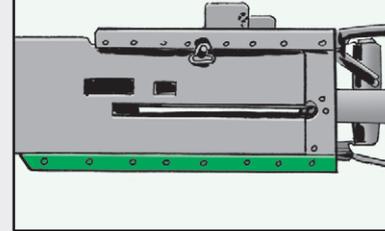
1. Check the top plate. Open the feed tray cover. Using your hand only, try to move the top plate. If the plate has obvious movement, send the M2 to support for further inspection. It's OK if the top plate rivets turn.

Check top plate for looseness



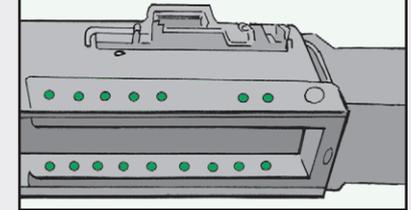
2. Check the bottom plate. Turn the receiver onto the top plate. Grasp the bottom plate with your hand and try to move it. If the plate has obvious movement, send the M2 to support for inspection. It's OK for the rivets to turn.

Do the same with bottom plate



3. Check the trunnion. With the receiver still sitting on its top plate, hold the receiver assembly with one hand and use the other hand to grasp the barrel support. Try to move the barrel support. If the trunnion has obvious movement, send the M2 to support for inspection. It's OK for the rivets to turn.

Support checks trunnion rivets



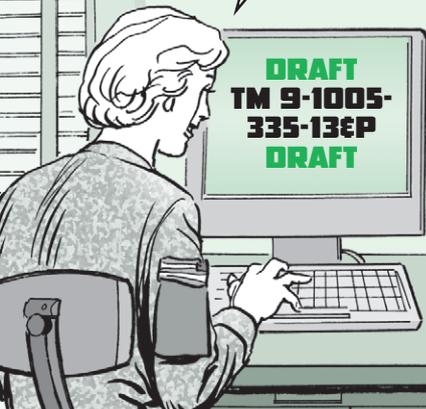
Your support unit needs to add this Step 5 to Page 00-3 in WP 0034:

5. Measure between the riveted components by using a 0.010-in feeler gauge, NSN 5210-00-221-1999.

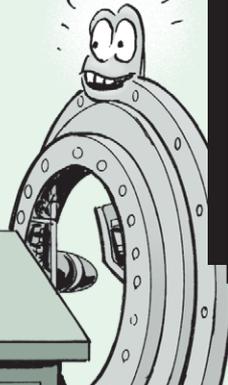
Check the rivets on the left and right sides of the top plate, the left side of the bottom plate, and the left and right side of the trunnion. The right side of the bottom plate doesn't need to be inspected if the charging handle is attached. If the feeler gauge can fit between the riveted components and contact the rivet for the entire length of the inspection area (at each rivet, in other words), the receiver is condemned.

THANK GOODNESS THEY'VE PUT THIS INFORMATION ONLINE SO WE DON'T HAVE TO WAIT FOR YOUR NEW TM TO BE PUBLISHED!

YEAH, NOW YOU CAN ORDER THOSE PARTS TO GET ME FIXED!



DRAFT
TM 9-1005-335-13&P
DRAFT



M66

Mount Draft TM Online

Dear Half-Mast,
We need repair parts for our M66 ring mount. But the M66's new TM 9-1005-335-13&P hasn't come out yet. Where can we go for part NSNs and maintenance info on the M66?
SSG R. R.

Dear Sergeant R. R.,

The holdup on the new TM is that it hasn't been formatted to the new two-level maintenance plan. When that is completed, the TM will be published.

In the meantime, you can see parts of the **draft** version of the TM:

<https://aeps2.ria.army.mil/commodity/mount/index.cfm>

After you log in with your AKO password, click on **VIEW DOCUMENTS** on the left side of the screen. This will take you to a list of documents that includes parts of the TM, such as unit maintenance and repair parts and their NSNs.

Watch PS for word on when TM 9-1005-335-13&P is to hit the field.

Half-Mast