

KEEP SEAL SEALING

MECHANICS, IF YOU SEE A LEAK AROUND THE WATER TRAILER'S MANHOLE COVER, REPLACE THE OLD SEAL WITH AN IMPROVED SEAL THAT COMES WITH NSN 5300-01-317-9640.

HERE'S THE RIGHT WAY TO MAKE SURE THE SEAL STAYS PUT...

- Remove the manhole cover.
- Scrape off the old seal and toss it.
- Sand the outer 1 1/2 inches of the underside of the cover with emery paper.
- Use denatured alcohol to wash the sanded area. Be careful not to touch the sanded and washed area with your bare hand. Oil or dirt from your hand can keep the sealant from working properly.
- Let the cleaned area dry.
- Put a 1-in band of silicone sealant, NSN 8040-00-118-2695, around the outside edge of the cover.
- Slip the seal onto the cover.
- Put a little more sealant around the inside of the seal.
- Now lay the cover with the seal face down on a smooth, flat surface, such as a work bench. Let the sealant cure for 24 hours.
- Rinse the cover with water.
- Install the manhole cover on the tank.

Replace leaky seal

