

BARREL DOESN'T NEED EXTRA HELP

KEEP THAT
LOCTITE AWAY
FROM ME!

I DON'T NEED
ANY EXTRA
BARREL HELP.



SOME ARMORERS
THINK THE MK 19
BARREL NEEDS
EXTRA HELP
STAYING TIGHT.

SO THEY PUT
LOCTITE ON THE
BARREL THREADS
BEFORE SCREWING
ON THE BARREL.



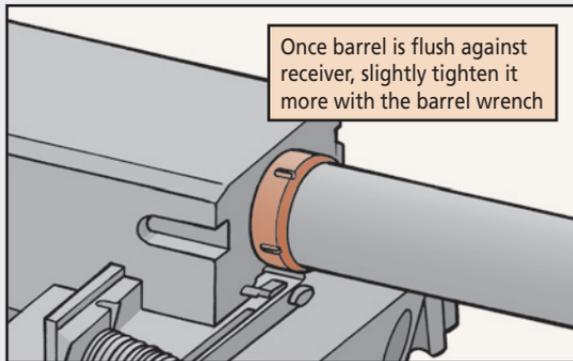
THAT CERTAINLY KEEPS
THE BARREL TIGHT, BUT
THE LOCTITE MAKES IT
ALMOST IMPOSSIBLE TO
UNSCREW THE BARREL.

If you screw in the barrel the correct way, you don't need extra help keeping the barrel tight. The spin of the rounds going through the barrel will actually help keep it tight because the spin twists the barrel tighter.

Screw in the barrel the right way by turning it clockwise until it's flush against the receiver. Then put on the barrel wrench and tap it lightly once with a hammer so the barrel turns a bit farther clockwise. The barrel is now tight for firing and it will stay tight.



THE PROCEDURE IS IN
WP 0065 00-4 IN
TM 9-1010-230-23&P.



Once barrel is flush against receiver, slightly tighten it more with the barrel wrench