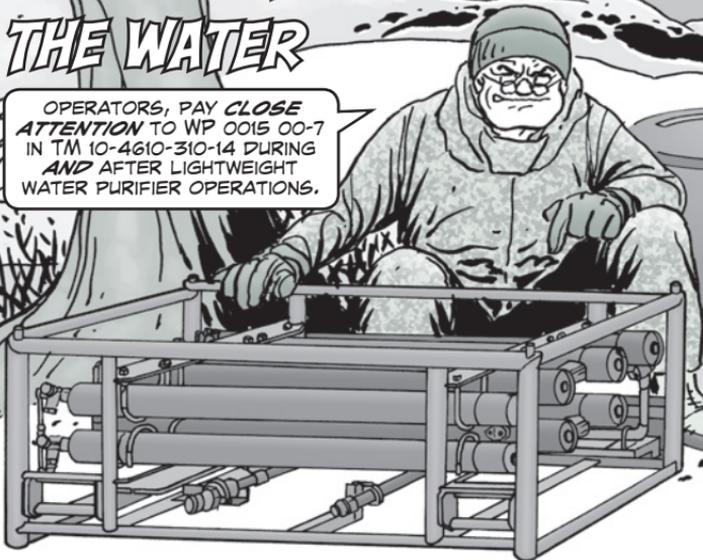


DRAIN OUT THE WATER

OPERATORS, PAY **CLOSE ATTENTION** TO WP 0015 00-7 IN TM 10-4610-310-14 DURING **AND** AFTER LIGHTWEIGHT WATER PURIFIER OPERATIONS.



Make sure you drain all water from the reverse osmosis (RO) module before the temperature drops below freezing. Water that freezes in the RO module will ruin the system's titanium pressure vessels. Then operations come to a screeching halt!

So-o-o, drain water from the module's hoses, membranes, piping, tubing, tanks, service and high-pressure pump like this:

- Uncap the module's inlet, outlet and reject connections and open the reject valve.
- Tilt the module on its side with the inlet port pointing down.
- Place the module back to its upright position and wait for any water to drain from the module's reject connection.
- Stand the module on its end with the sample ports pointing up. Wait for any water to settle.
- Then stand the module on its other end with the sample ports facing down. Wait for the water to settle. Drain water from the sample ports—and the membrane filters when they're installed.

DO THESE STEPS AGAIN IF YOU STILL HEAR WATER MOVING THROUGH THE MODULE.

