

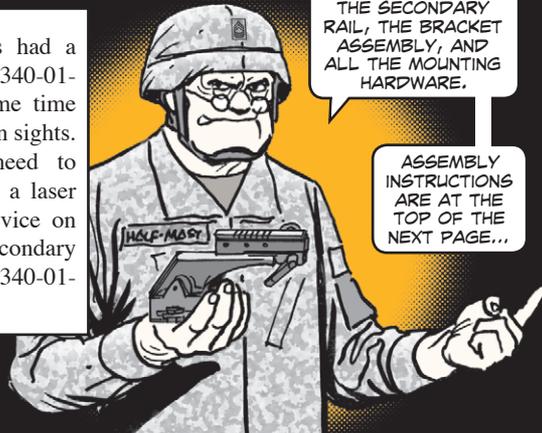
SECOND MOUNTING RAIL AVAILABLE



I'D LIKE TO ADD A LASER RANGE FINDER TO YOU, BUT I DON'T HAVE ANY WAY TO MOUNT IT.

WRONG! GET THE SECONDARY MOUNTING RAIL AND YOU CAN MOUNT ALL KINDS OF STUFF!

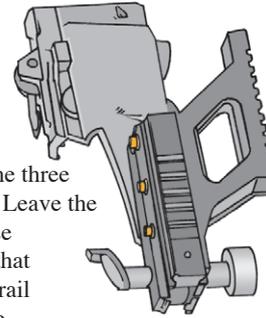
The M2 machine gun has had a bracket assembly, NSN 5340-01-502-7233, available for some time for mounting thermal weapon sights. But gunners sometimes need to mount additional items like a laser range finder or pointing device on the M2. With the new secondary mounting rail kit, NSN 5340-01-536-6189, you can do that.



THE KIT BRINGS THE SECONDARY RAIL, THE BRACKET ASSEMBLY, AND ALL THE MOUNTING HARDWARE.

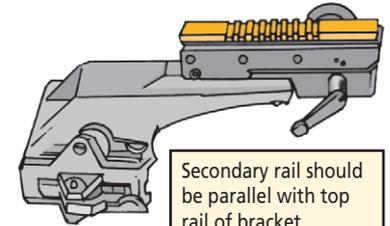
ASSEMBLY INSTRUCTIONS ARE AT THE TOP OF THE NEXT PAGE...

- Put the lock washers and then the flat washers on the three socket head cap screws.
- Make sure there is nothing blocking the three pilot holes on the bracket.
- Put the secondary rail against the bracket and install the three screws in the three pilot holes. Leave the screws loose enough so that the second rail is moveable.



Put three screws in pilot holes

- Position the secondary rail against the bracket so that the rail's back edge butts up against the bracket's knob. Level the secondary rail so that it's as parallel as possible with the bracket's top rail.



Secondary rail should be parallel with top rail of bracket

- Tighten the three screws with a hex-head wrench. Be careful not to tighten them so much that you strip out the socket heads. If a torque wrench is available, tighten the screws to 75 lb-in.

MK19 Machine Gun...

Recoil Springs DS Job

Dear Half-Mast,

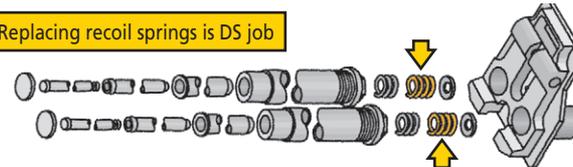
WP 0057 00-1 in the MK19 machine gun's TM 9-1010-230-23&P says the recoil springs should be replaced by the armorer if they're shorter than 17 1/2 inches. But the repair parts list on WP 0105 00-2 says the maintenance code for the spring is PAFZZ, which means it's a DS replacement. What's right?

R.J.

Dear Mr. R.J.,

The maintenance code is correct: Replacing the recoil springs is a DS job. But the armorer should be measuring the springs to see if they need replacing. This will be corrected in the next revision of the TM, which should hit the field soon.

Replacing recoil springs is DS job



Half-Mast