

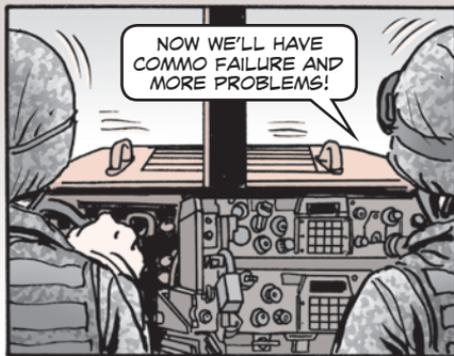
SINGGARS...

**KALLUMP
BUMBUMP**

OH NO!

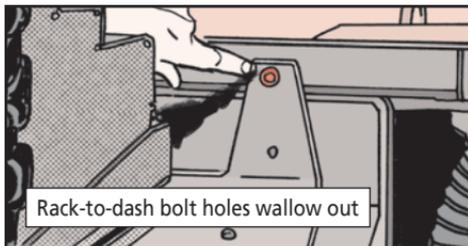
THE NUTS ARE
DAMAGED AND
LOOSE AGAIN!

A MOUNTING PROBLEM



Some maintenance and repair on HMMWVs require opening the dashboard. This means unbolting and pulling back the SINGGARS radio rack. This has caused the almost universal problem of the rack-to-dash bolt holes wallowing out. Most of you have come up with your own ways to solve this problem.

Now there's another similar problem in the same area. The blind-rivet nuts used to bolt the SINGGARS installation kit to the radio rack are getting damaged and loose. These damaged, loose nuts cause the radio to vibrate excessively, which leads to commo failure and equipment problems.



Ironically, it's vehicle vibration that causes the nuts to loosen in the first place. There's no way to stop this normal vibration, so DOLs should keep a supply of these blind-rivet nuts on hand. Order the nuts with NSN 5310-01-411-3422. Drivers, any time you notice excessive movement between the mount and the rack, take the vehicle to your DOL to get the rivets replaced.