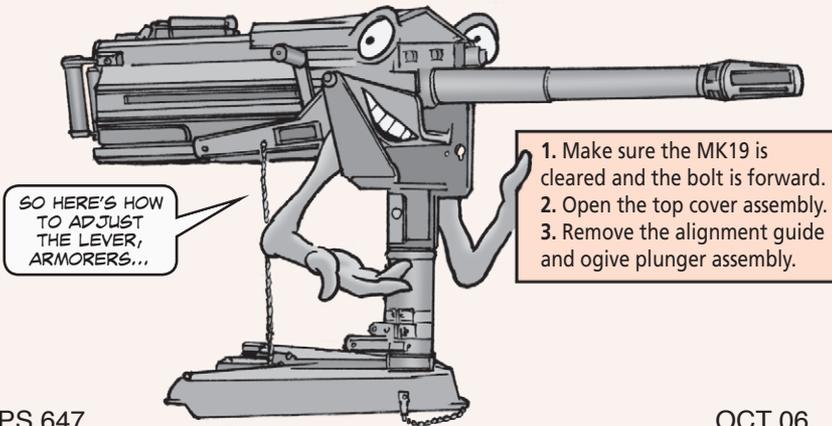


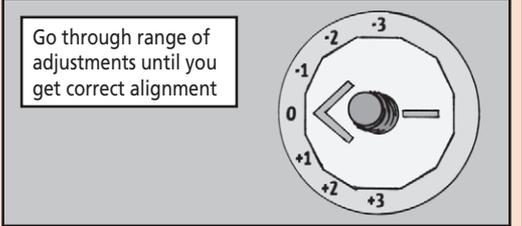
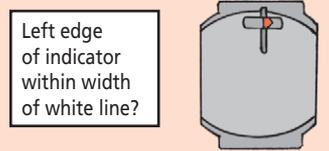
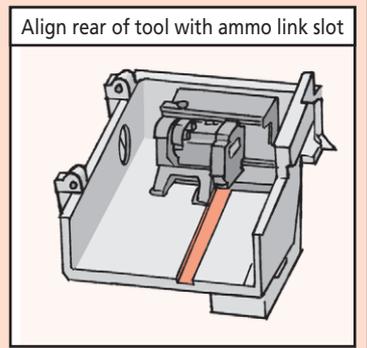
HOW TO USE TOOL



MWO 9-1010-230-50-1 changed the MK19's fixed secondary drive lever to an adjustable lever. Adjusting the lever is the armorer's job, but in too many arms rooms the instructions for using the adjusting tool have disappeared. And there is no help in the TM.



4. Place the feed slide adjustment tool into the feeder base between the round positioning block and primary pawl with the rear of the tool aligned with the ammo link slot.
5. Make sure the secondary drive lever is positioned all the way to the right. Close the top cover.
6. Going through the ammunition entrance, push the tool with your finger against the round positioning block. The tool will audibly click into position.
7. Pull the bolt fully to the rear without stopping. Move the handles forward and up.
8. Look at the tool through the ogive plunger hole. If the lever is adjusted correctly, the left edge of the indicator should be within the width of the white painted line. If the adjustment is correct, remove the tool and you're done. If the alignment is not correct, continue with Step 9:

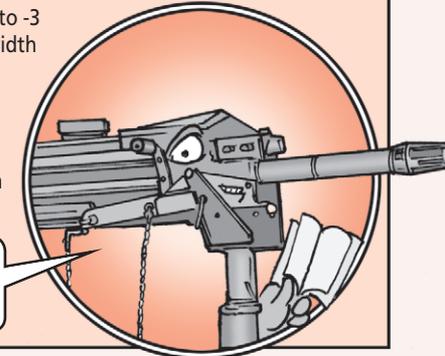


9. Open the cover and remove the secondary drive lever. Remove the screw and the locating washer on top of the secondary drive lever. Move the selector bushing so the next higher number aligns with the arrow on top of the secondary drive lever.
10. Assemble the secondary drive lever and do the alignment check again. If the left side of the indicator is still not within the width of the white line, remove the lever again and move the selector bushing so the next lower number aligns with the arrow on top of the secondary drive lever.

Keep doing this step at each setting from +3 to -3 until the left die of the indicator is within the width of the white line.

If you adjust the selector bushing from +3 to -3 and still can't get the correct alignment, the MK19 needs to go to direct support.

If you lose the adjusting tool, you can order a new one with NSN 1005-01-467-9435.



THIS PROCEDURE WILL BE ADDED TO TM 9-1010-230-23&P.