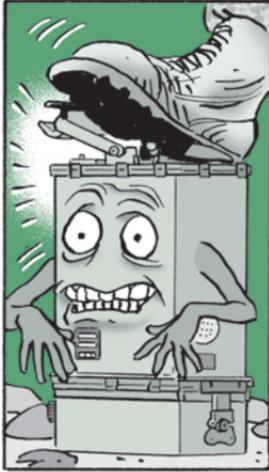


# EXHAUST NOZZLE BROKEN? NO PROBLEM



The first thing that usually gets broken on the ACADA is the exhaust nozzle. That used to mean a trip to direct support, which could last for weeks.

No more! Change 3 to TM 3-6665-321-12&P authorizes you NBC NCOs to do the job if your ACADA has the new style exhaust nozzle. The old nozzle, which isn't flared at the base, still must be replaced at support. Here's how to replace the new exhaust nozzle with the exhaust assembly kit, NSN 6665-01-508-7225:

1. Unscrew the exhaust nozzle with the skirt seal by hand.
2. Remove the O-ring if it's damaged.
3. Keep the protective cap unless it's damaged.

To install the new tip:

1. Place the skirt seal into the slot in the exhaust nozzle base and make sure it is fully seated.
2. If needed, place a new O-ring around the exhaust adapter.
3. Screw the exhaust nozzle on the exhaust adapter hand tight and put the protective cap back on.

If the plastic exhaust port tip breaks, replace it with NSN 4730-01-494-7215.

Unfortunately, the inlet tip can't be replaced. If it breaks, you must replace the whole valve using the procedure in Para 3.4.1.

