

SEE...

# STOP RUSTY COLLAR

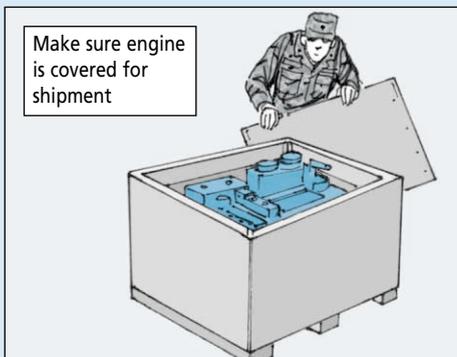
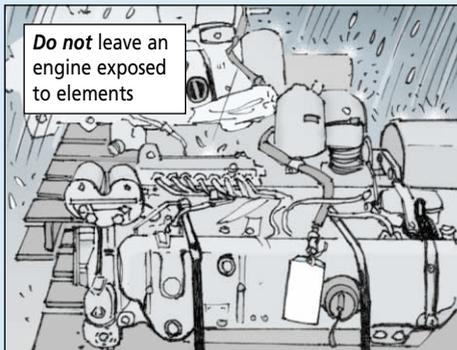


## Packaging Info

The excavator's engine and transmission suffer unnecessary damage when they're not packaged right.

With the engine removed, do not leave the transmission exposed to the elements. That's because water collects in the housing. During low temperatures the housing can crack when the water freezes. Also, water rusts the input shaft's collar.

The engine can also suffer damage if left exposed to the elements. All that's needed during packaging is a little TLC. Pack the engine and secure it in a wooden crate if possible. If the engine is secured (strapped down) to a wooden pallet, do not leave it exposed to the elements. Make sure it's covered with plastic wrap. It's the smart way to save your unit unnecessary repair bills down the road.

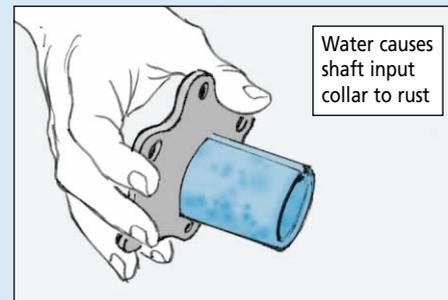


## Ban the Birdbath

Do not run the excavator through the birdbath for cleaning. When water sits in the clutch group, it rusts the collar on the input shaft.

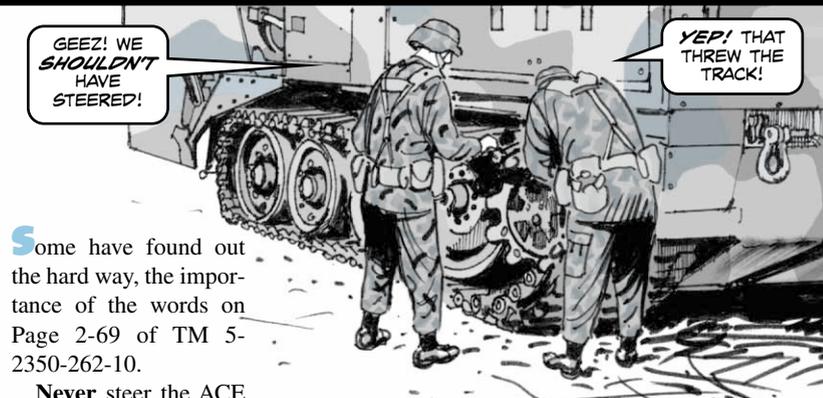
Eventually, the throwout bearing seizes and the clutch won't work. Then you're stuck with a vehicle that won't shift gears.

Next time your excavator needs a bath, spray it with a high-pressure hose instead.



M9 ACE...

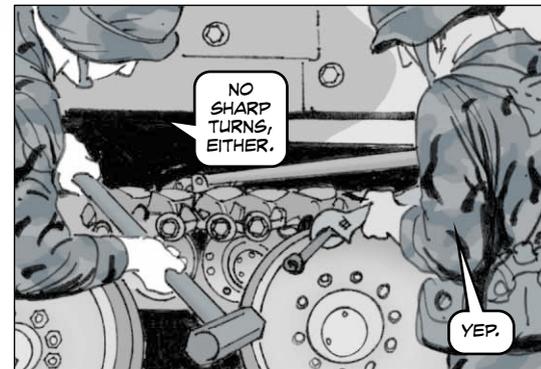
# Don't Throw a Track!



Some have found out the hard way, the importance of the words on Page 2-69 of TM 5-2350-262-10.

Never steer the ACE during dozing operations! Turning the wheel while dozing puts so much stress on the track that it can be thrown. Thrown track can crack road wheels, bend road arms and rip actuators from the hull.

And during operations, forget sharp turns. You can throw a track that way, too.



YEP.