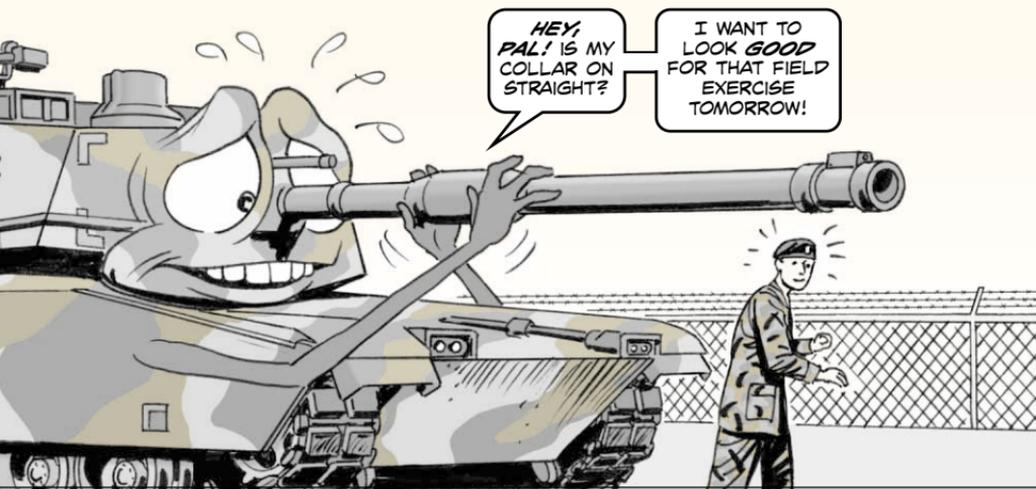


Lock That Collar!



A crooked collar retainer on your tank's bore evacuator is more than a bad fashion statement, crewmen. It can also lead to damage and even injury.

The culprit is a loose roll pin. If the roll pin backs out, the collar retainer and bore evacuator may rotate out of position. The bore evacuator can then be damaged against the rear deck. Even worse, the combustible gasses generated by firing may not expel properly. That increases the chances of a flareback.

Prevent these problems by installing the roll pin the right way. The pin **must** be located at the 12 o'clock position in order to seat properly. Position the pin on top of the collar retainer and seat it with a hammer.

