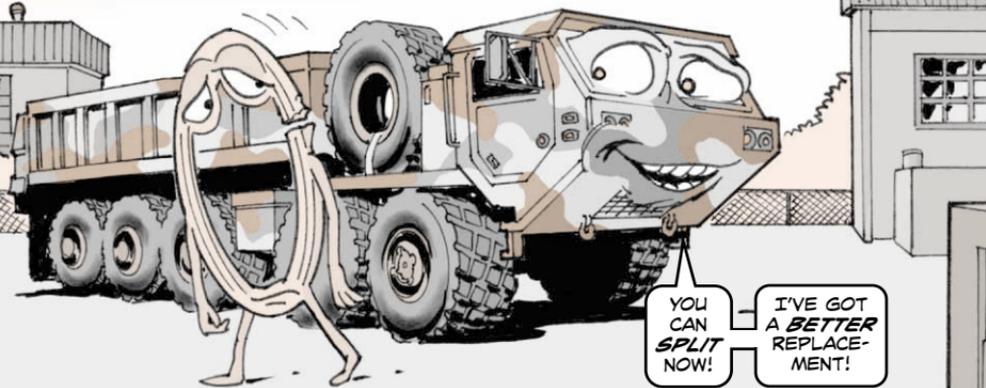


SPLIT RIM WHEELS HAVE SPLIT



Due to safety concerns, the old HEMTT split rim wheels are no longer available. You now have to order a new two-piece, bolt-together wheel.

Here's what you'll need:

Item	NSN 2530-01-	Item	NSN 2530-01-
Wheel assembly (includes inner and outer wheel halves, o-ring, and nuts and studs)	474-5564	Valve	474-5537
		Valve extension	474-5539
		Bead-lock	349-2058

Instructions for installing the new rims start on Page 12-32.1 of TM 9-2320-279-20-2.

Just because your HEMTT needs a new wheel doesn't mean you should do a complete swap-out. **Split rims are still OK to use until they become unserviceable.**

The bolt-together rim **does** require a tubeless tire, though. So Michelin XL tubed tires must be replaced with Michelin XZL or Goodyear AT2A tubeless tires before installing a bolt-together rim.

Early-production non-wrecker HEMTTs have three 0.62-in bosses on the rear axle hubs. These bosses should be reworked by DS to avoid interference when installing the bolt-together rims. The procedure is on Page 11-4.1 of TM 9-2320-279-34-2 (Jun 87 w/Ch 3).

Hubs with three 0.62-in bosses need rework

