



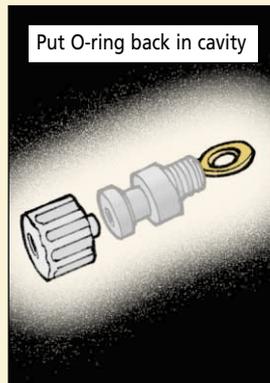
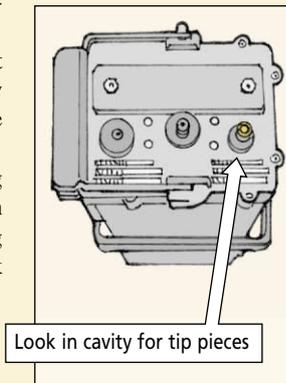
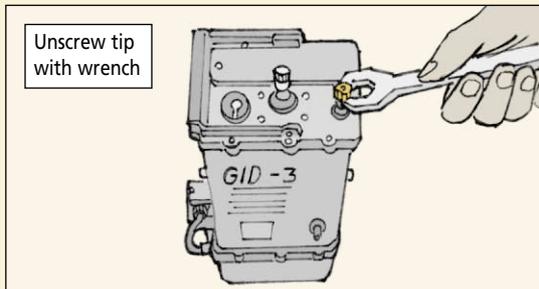
NBC NCOs, you no longer have to send your ACADAs off to support when the tip of the exhaust valve breaks. You can take care of broken tips yourself.

The replacement procedure was added in Change 2 to Page 4-37.0 TM 3-6665-321-12&P. If you don't have Change 2, here's how to replace the exhaust valve tip:

1. Unscrew the exhaust port tip counterclockwise with a 5/16-in open-end wrench if enough of the six-sided flat portion of the tip is undamaged. If there's a lot of damage, put a flat blade screwdriver in the remaining part of the tip and unscrew it counterclockwise.

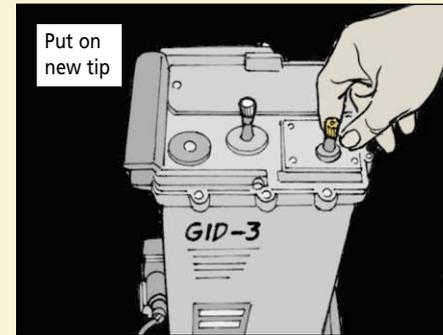
2. Check the exhaust port cavity for any remaining pieces of the tip. Remove them.

3. Make sure the O-ring is still in place within the cavity. If the O-ring has come out, put it back in the cavity.



- Put the new tip, NSN 4730-01-494-7215, on the metal part of the exhaust port and hand-tighten it clockwise. Tighten it carefully so that you don't damage the six-sided flat portion of the tip.
- Tighten the tip with a 5/16-in open-end wrench.

You cannot replace the tip for the inlet valve. If its tip breaks, you must replace the whole valve using the procedure in Para 3.4.1.



How Do I Order Headharness?



Dear Half-Mast,
How do we order the headharness for the M40A1 and M42A2 masks? There is no NSN listed for the headharness on Pages 1-2 and 1-3 in TM 3-4240-346-20&P.
SFC R.P.

Dear Sergeant R.P.,
When the TM was printed, the headharness NSN wasn't available. NSN 4240-01-464-7839 will be added in the next revision to the TM.
Half-Mast

