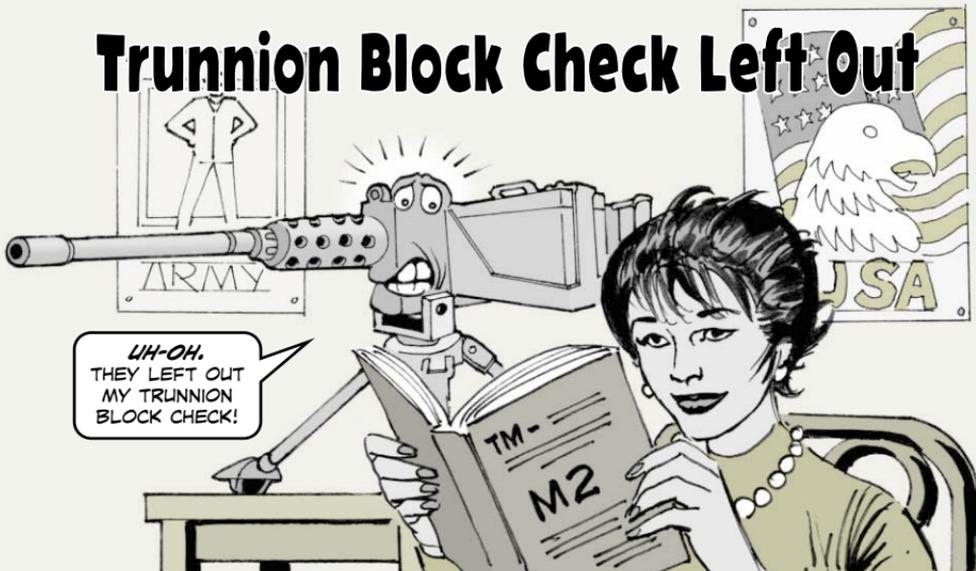


# Trunnion Block Check Left Out

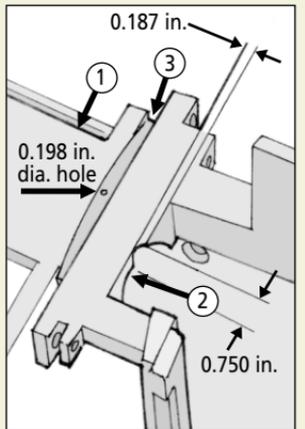


**OOFS!** The new edition of the M2 machine gun's TM 9-1005-213-23&P (Mar 02) left out the direct support check and repair for the trunnion block hole. That could cause M2s to be coded out that are still serviceable, which would cost units money.

If you have the old TM, the procedure is on Page 3-68. If you don't, here are the two steps:

**3. Receiver assembly with cracked trunnion block (1) or ragged edges on the rear thin portion of the barrel hole (2) may be repaired by grinding a 0.75-in (1.905-cm) radius, not to exceed a maximum depth of 0.187 inch (0.475 centimeter), as shown.**

**4. Receiver assembly with a hole broken through the feedway of trunnion block stripper slot (3) may be repaired by drilling a .198 to .203-in (.503 to .516-cm) diameter hole, centered in slot (3) to include damaged area.**



The check should be on Page 0034 00-3.

Armorer's, make sure your support knows this check is missing. It will be added in the next change to the TM.