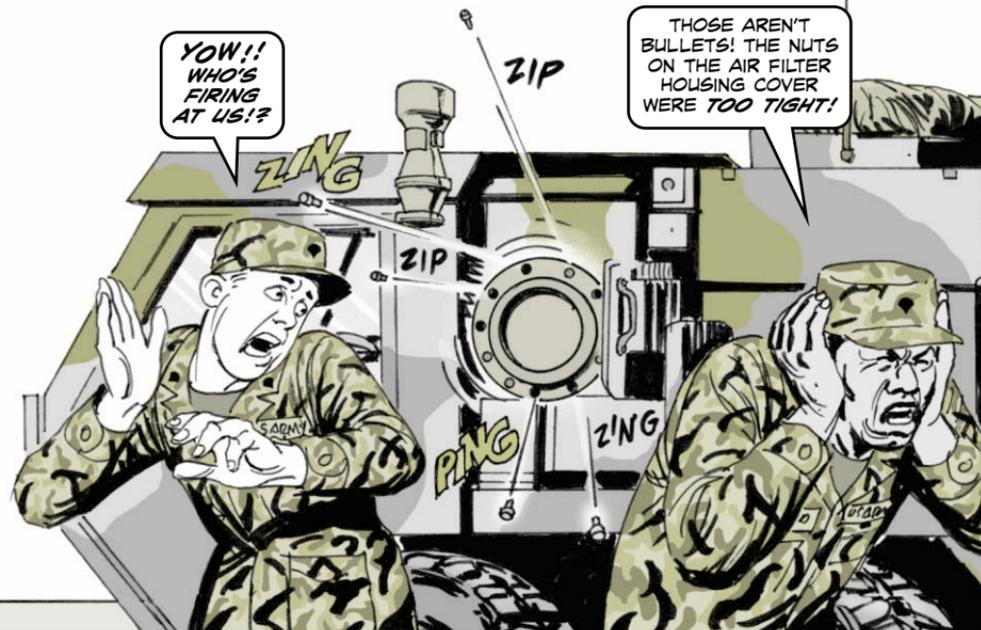


Too Tight's Not Right



If tight is good, then tighter must be better. Right, mechanics?

Not when it comes to the air filter housing cover on the M1074/M1075 PLS. If you overtighten the nuts that hold the cover in place, you'll either strip the studs, snap them off or rip them loose.

So don't guess. Tighten the nuts to 90-110 lb-in like it says on Page 4-20 of TM 9-2320-364-20-4. No more, no less. Use the proper tightening sequence, too.

If any studs are damaged or missing, replace them using the stud replacement kit, NSN 5307-01-456-6938.

Too tight on nuts can damage studs

