

Timing Gauge **Not** for Headspacing



THE TIMING GAUGE IS **NOT** FOR HEADSPACING. IT'S FOR TIMING **ONLY**.

ANYONE WHO TELLS YOU DIFFERENT NEEDS **HIS** HEADSPACE CHECKED.

Dear Editor,

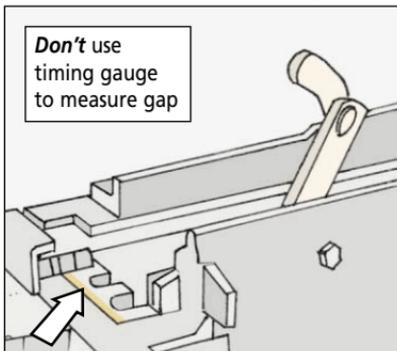
I've been told by several soldiers that they're being taught in AIT to use the .116-in end of the timing gauge to headspace the M2 machine gun.

They've been told at Step 9 (Page 2-46 in TM 9-1005-213-10) to use the gauge's .116-in end as a measure of how much to separate the barrel extension from the trunnion block. Since you're not supposed to have a gap between the extension and block of more than 1/16 inch, using the timing gauge actually results in too big a gap and the wrong headspace.

Help me get the word out that the timing gauge shouldn't be used for headspacing.

John Dixon
III Corps Troop School
Ft Hood, TX

Don't use timing gauge to measure gap



From the desk
of the *Editor*



Consider it done. M2 guns should headspace and time the guns exactly as it says in the -10.