

ACE...

Know ACE Operator Basics

Every good operator knows that **careful** is the right mode for operating the ACE. The earthmover operates differently than a D7G bulldozer or DEUCE—as some have learned the hard way!

YUH DON'T WANNA GAMBLE WITH SAFETY WHEN IT COMES TO OPERATING THE ACE!

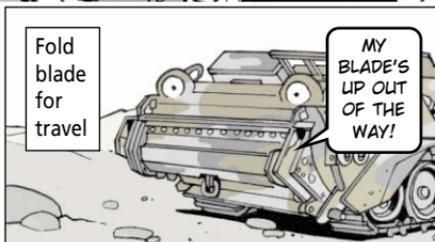
IF YOU'RE GONNA PLAY THE GAME, YOU GOTTA LEARN TO PLAY IT RIGHT!



Y'GOTTA KNOW WHEN TO FOLD 'EM...



Fold blade for travel



- Always fold the blade when you travel cross-country, no matter what the soil conditions. That way, the blade can't dig into a ridge, tree stump or other obstruction.

...KNOW WHEN TO HOLD 'EM...



Don't haul troops

NO HITCHHIKERS, BUB!



- For safety's sake, never haul troops in the bowl. The bowl is for dirt, sand or cargo, not people. Same goes for hauling people in the rear of the vehicle—**never** do it!

...KNOW WHEN TO ROCK AWAY...
->AHEM->
KNOW WHEN NOT TO MOVE ROCKS AWAY...



Never excavate rock

OOCH! THAT SMARTS!



- Remember what the ACE is designed to do and how to make it do the job. Use the blade for moving, loading and unloading dirt. **Never** use the ACE to excavate solid rock. You'll wreck the blade's scarifier teeth for sure, and probably the blade itself—not to mention the vehicle's hydraulic system.