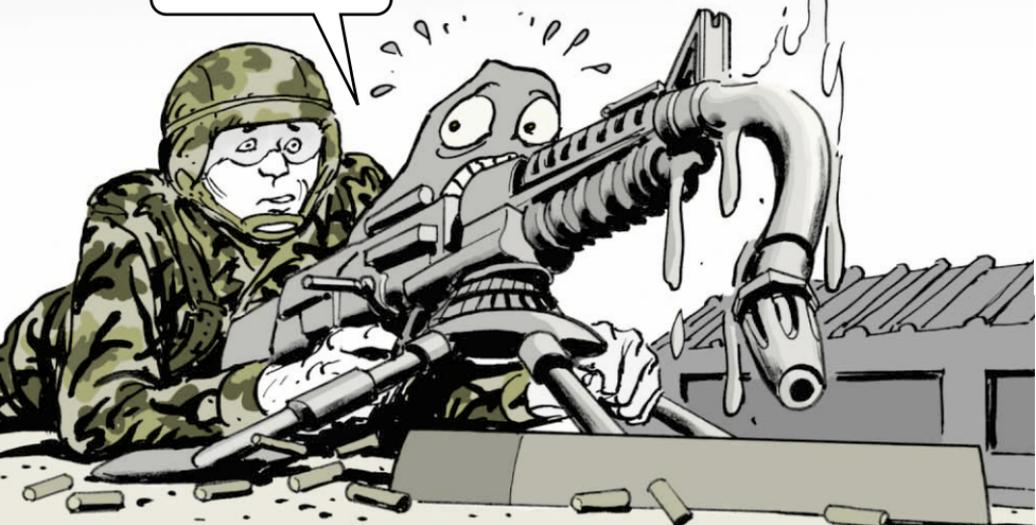


DON'T YOU THINK
IT'S TIME TO CALL
IN A *SUB*?

Give Barrel A Rest



Firing and firing your M2s, M60, M240, or M249 machine gun without switching barrels when you're supposed to gets the barrel **VERY HOT**. When that happens, these bad things happen:

- ★ a cookoff
- ★ a warped barrel
- ★ a worn-out bolt and barrel
- ★ ruined headspacing, which can cause the machine gun to explode during firing

A spare barrel comes with your machine gun to prevent these things from happening. Wherever you take your machine gun, take the spare barrel too, and:

- ★ keep track of rounds fired and the rate they were fired
- ★ change the barrel when you reach the rounds limit for your gun

For the M60 and M240, change the barrel every 10 minutes during sustained fire (100 rounds per minute) and every 2 minutes for rapid fire (200 rounds per minute).

For the M249, during both sustained fire (40 rounds per minute) and rapid fire (100 rounds per minute), change the barrel every 200 rounds.

For the M2, change the barrel at the end of every firing session or if the barrel is damaged, regardless of the rate of fire.

No matter which machine gun you're firing, change the barrel more often on hot days. It heats up quicker in the heat.