

Leave Valve Screws in Place

Make a slight change to the V10 bottom loading valve removal procedures on the HEMTT tanker and save yourself time and money.

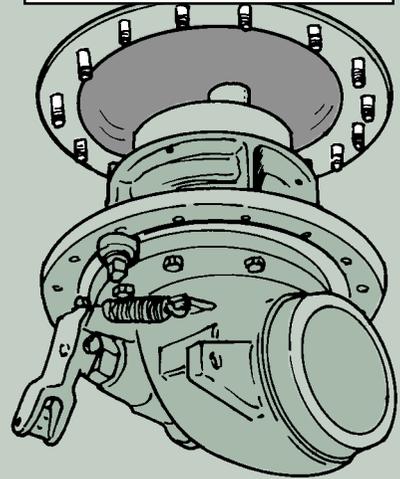
Start by eyeballing Step 5 of the removal procedure in Para 25-24 of TM 9 2320-279-20-3. There's no need to remove 16 screws from inside the fuel tank as directed.

The valve will come off the tank easily enough with the screws left in place, and you can avoid damage to the screws and seal ring.

Don't lose any screws, though. They aren't available separately, so if they are damaged or lost, you'll be buying a new seal ring for DS to install.

A note will be added when the TM is updated telling mechanics to replace the seal ring only when the screws are broken, stripped, or missing.

Leave V10 bottom loading valve screws in place



THE NEXT STEP IS TO REPLACE THE BOTTOM LOADING VALVE.

OK. BUT LEAVE THE BOTTOM LOADING VALVE SCREWS IN PLACE.

